Calipers

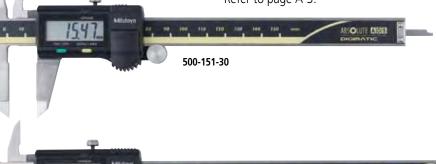
An industry standard in measuring tools

# **ABSOLUTE Digimatic Caliper** 500 Series — with exclusive ABSOLUTE Encoder Technology

- ABSOLUTE electromagnetic induction linear encoder system is introduced (except for 0 -300mm/0 - 12" models).
- New ergonomic design with finger rest.
- The ZERO/ABS button allows the display to be Zero-Set at any slider position along the scale for comparison measurements. This button will also allow return to the absolute (ABS) mode and display of the true position from the origin (usually jaws closed point).

1911

- Large and clear LCD readout.
- Smooth slider movement makes for comfortable operation.
- 18,000 hours battery life.
- Allows step measurement.
- Carbide-tipped jaw calipers are optimal for rough finished parts, castings, grinding stones, etc.
- Allows integration into statistical process control and measurement systems for models with measurement data output connector. Refer to page A-3.



500-182-30

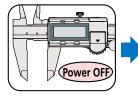


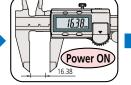


Remarkably easy to read display

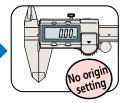
150

A built-in ABS (absolute) scale means that these calipers are ready to use immediately after power-on without origin resetting – just like using a vernier caliper.





D-7

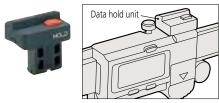


Connecting cables for IT/DP/MUX

# **Optional accessories**

Dedicated for the models equipped with a digimatic output function. For details, refer to page D-39.

#### 959143: Data hold unit



959149: SPC cable with data button (1m) 959150: SPC cable with data button (2m)



**USB Input Tool Direct** 06ADV380C: SPC cable for USB-ITN-C (2m)

Connecting cables for U-WAVE-T 02AZD790C: SPC cable for U-WAVE with data button (160mm) **02AZE140C**: SPC cable for footswitch

Repeatability: 0.01mm Display: ICD Scale type\*: ABSOLUTE electromagnetic induction linear encoder \*ABSOLUTE electrostatic capacity static linear encoder for 0 - 300mm/0 - 12" models. Max. response speed: Unlimited

SR44 (1 pc), 938882, Battery: for initial operational checks (standard accessory) Battery life: Approx. 5 years under normal use (18,000 hours for continuous use)

#### Smooth slider movement makes for comfortable operation.

#### High quality guide surface finish for smooth slider movement

ABSOLUTE Digimatic Caliper ex. No.500-151-30 Conventional ex. No.500-151 Ra: 0.126µm Ra: 0.071µm



# Mitutoyo

continuous improvement that aims to provide the customer with the benefit of the latest technological advances herefore the company reserves the right to change any or all aspects of any product specification without notice





An inspection certificate is supplied as standard. Refer to page X for details.

### **Technical Data**

Accuracy: ±0.02mm (≤200mm), ±0.03mm (≤300mm) (excluding quantizing error) Resolution: 0.01mm or .0005"/0.01mm

#### Functions

- Absolute measurement: After power is turned ON, measurement can be started without zero-setting if origin-setting was previously performed. The Absolute origin position can be changed by the ORIGIN button.
- Incremental measurement: Display can be set to zero at any arbitrary position for comparative measurements
- Low-voltage alert: If the battery voltage becomes low, a "B" appears in the display to alert the user before measurement is no longer possible. A battery change advisory alert precedes this alert.
- Data output: By using the connecting cable (option), measurement data can be output.
- Data hold: By using the data hold unit (option), the displayed value can be held. This cannot be used with the data output function.

## **SPECIFICATIONS**

#### Metric

Wiethe						
Order No.	Range	Accuracy**	Mass	Depth bar	Fine adjustment	Remarks
500-150-30	0 - 100mm	±0.02mm	137	ø1.9mm rod	with thumb roller	
500-180-30*					—	_
500-151-30	0 - 150mm		162	Blade	with thumb roller	
500-154-30						Carbide-tipped jaws for outside measurement
500-155-30						Carbide-tipped jaws for outside and inside measurement
500-158-30				ø1.9mm rod		
500-181-30*				Blade	—	—
500-152-30	0 - 200mm		192		with thumb roller	
500-156-30						Carbide-tipped jaws for outside measurement
500-157-30						Carbide-tipped jaws for outside and inside measurement
500-182-30*					_	_
500-153	0 - 300mm		350		with thumb roller	_

\* Without SPC data output

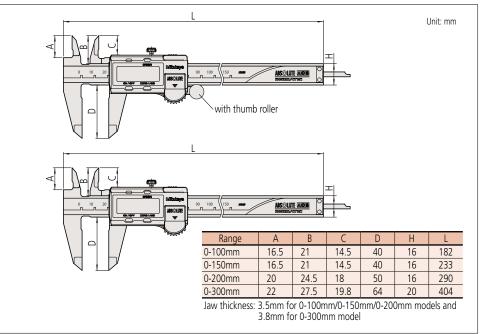
\* Not including quantizing error of  $\pm 1$  count in LSD

Inch/Metric						
Order No.	Range	Accuracy**	Mass	Depth bar	Fine adjustment	Remarks
500-170-30	0 - 4"	±.001"/ ±0.02mm	137	.075" rod	with thumb roller	
500-195-30*			157			_
500-171-30	0 - 6"		162	Blade		
500-174-30						Carbide-tipped jaws for outside measurement
500-175-30						Carbide-tipped jaws for outside and inside measurement
500-178-30				.075" rod		
500-196-30*				Blade		
500-159-30*						Carbide-tipped jaws for outside measurement
500-160-30*						Carbide-tipped jaws for outside and inside measurement
500-172-30	0 - 8"		192			
500-176-30						Carbide-tipped jaws for outside measurement
500-177-30						Carbide-tipped jaws for outside and inside measurement
500-197-30*						
500-163-30*						Carbide-tipped jaws for outside measurement
500-164-30*						Carbide-tipped jaws for outside and inside measurement
500-173	0 - 12"	±.0015"/ ±0.03mm	350			<u> </u>
500-167						Carbide-tipped jaws for outside measurement
500-168						Carbide-tipped jaws for outside and inside measurement
500-193*						_
500-165*					_	Carbide-tipped jaws for outside measurement
500-166*						Carbide-tipped jaws for outside and inside measurement

\* Without SPC data output

\* Not including quantizing error of ±1 count in LSD

#### DIMENSIONS



D-8